

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
TEL 02/90724817- FAX 02/90722977 - www.kilton.it - info@kilton.it

Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
012.29130ZN	L.20/00128/18 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	2,9X13		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	5,20	5,50	5,26-5,43	10	0
HEAD THICKNESS	1,70 REF		2,09-2,14	10	0
HEAD ANGLE	80°	82°	80°-80°30'	10	0
RADIUS UNDER HEAD	R 1,10		1,20-1,40	10	0
RECESS DIAMETER	3,40		3-3,06	10	0
RECESS DEPTH #2	1,40	1,70	1,50-1,55	10	0
FIRST FULL THREAD UNDER HEAD	1,10 MAX		0,95-1,10	10	0
MAJOR DIAMETER	2,76	2,90	2,83-2,87	10	0
MINOR DIAMETER	2,08	2,18	2,13-2,17	10	0
PITCH	1,10		1,10-1,12	10	0
THREAD ANGLE	60°		59°-31°	10	0
POINT ANGLE	40°	50°	40°-42°	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	12,20	13,80	12,57-13,14	10	0
TORSION	15 KGF-CM MIN.		21-34	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL	TYPE C		OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° 2DT83	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	20	84	13	8	3	N/A	1	2	N/A	51	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

DIA
(mm)
5,50